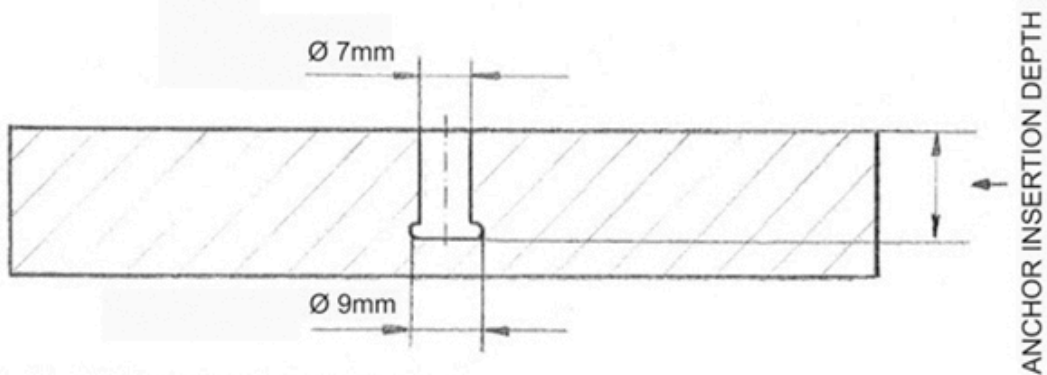




CNC DIAMOND DRILL BIT

Central water feed-wet drilling



1. Set drilling depth (anchor size).
Drill into material until depth is reached. 6000 to 9000 RPM. 1mm/s feed
2. The pilot hole is 7mm in diameter (drill bit diameter). Program the machine for a spiral movement to enlarge the undercut hole to 9mm. Slow down the feed for this process 0.5mm/s
3. Move drill bit back to center and out of the material

Important!!!

Do NOT stop water flow during the drilling process.
High water pressure is necessary 80psi.